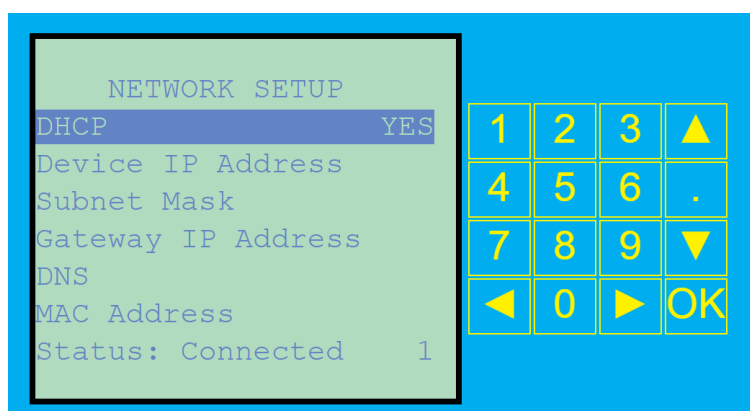


## CHEMTROL® programmable controller (PC) series

### Wired connection setup

1. Destination host: CHEMTROL® webserver communication page.  
Please enable access for three URL connections:
  - a. <https://au.sa2.us>
  - b. <https://sa2.us>
  - c. <https://sa3.us>
2. Firewall: Ensure that the controller is connected to the LAN and has open access to the web through the local firewall port #10004.
3. The controller is configured with DHCP setup, allowing it to automatically detect the IP address once the connection has been established. Please refer to the attached screenshot for details
4. Local wired connection: If DHCP is not applicable, please set the DHCP setup to NO and manually input the following numbers:
  - a. IP address
  - b. Subnet Mask
  - c. Default IP Gateway
  - d. DNS

Power off the controller, wait for a moment, and then power it back on.  
That's it! The controller should now be connected.



Feel free to reach out if additional assistance is needed. We're always here to help!  
CHEMTROL® technical team.